

Technical Information

Technomelt Supra 150 PLUS



(Technomelt Supra 7150-21)

Hotmelt Adhesive for Packaging

Characteristics

- High-quality synthetic hotmelt adhesive
- Very high heat resistance
- Very high hot tack
- High processing-quality
- Very high adhesion
- Extremely thermostable
- Very high mileage characteristics
- Very high cohesion

Fields of application

- Versatile product for gluing of wrap-around cases, tray forming, folding boxes
- Gluing of packages of warmly filled goods (for example processed cheese, juice etc.)
- Gluing a wide range of papers and boards – including printed and lacquered surfaces
- Gives high adhesion even in case of high memory forces
- Gluing even with low pressure
- Permits high machine speeds

Technical data

Color:	white
Softening point (Ring & Ball):	103 - 113 °C
Viscosity (Brookfield):	1.900 – 2.500 mPa·s / 160 °C
Open time:	short
Setting time:	very short

Instructions for use

Application method: nozzle, wheel, plunger

Recommended working temperature: 160 - 190 °C

Due to the variety of substrates available, gluability of materials can be very different. Therefore pre-tests should be carried out. See also "General Instructions for the Application of Hotmelts".

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Technomelt Supra 150 PLUS is a test product of which the technical data may change.

Cleaning

For the cleaning of melting tanks and application systems, we recommend the use of our Cleaning Agent V 1940 or Hotmelt Cleaner Q 1924. During use, please follow the safety instructions. For the cold cleaning of surface soiling on application equipment, conveyor belts or other machine parts, Melt-O-Clean can be applied. Melt-O-Clean is based on natural resources and facilitates manual cleaning even in case of pronounced charring. Before using Melt-O-Clean, its suitability for lacquered and synthetic coated surfaces should be tested.

Delivery form

Granules in 25 kg PE-bags

Shelf life and Storage conditions

In closed original packaging and under normal dry storage conditions, at least 2 years without negative impact on quality.

Disposal

see Material Safety Data Sheet

Safety advice

see Material Safety Data Sheet

The information provided herein, especially recommendations for the use and the application of our products, is based upon our knowledge and experience. Due to different materials used and to varying working conditions beyond our control, we strongly recommend to carry out extensive trials to test the suitability of our products for the intended processes and applications. We do not accept any liability arising from either the above statements or any oral advice unless attributable to intention or gross negligence on our part.
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